

WORK ORDER 2010-16

Date opened: 21 May 2010

Project: Fixed Cabin Steps
Type: Eurocopter AS350/355 Series

Batch Quantity: 10 Long Fixed Step Ass'y

Approval: SH09-38
Drawing List: DCL827-13

<u>Fabrication and Assembly Drawing(s)</u>	<u>Description</u>
82717, Rev. 0	Long Fixed Cabin Step Ass'y
82723, Rev. 0	Bracket
82734, Rev. 0	Fixed Cabin Step Parts

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Clarke Date: 19 Nov 10

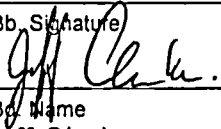
Drawing: 82717 Revision 0
 Assembly: 82717-01 Long Fixed Cabin Step Assembly

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
10 total	82717-01	Long Fixed Cabin Step Assembly			
. 1	78240	Step Extrusion		10009	
. 2	82734-01	Sheet	2024-T3 Aluminum, 0.050 sheet	10051	
. 1	82734-02	Channel	2024-T3 Aluminum, 0.050 sheet	↓	
. 1	82734-03	Cap	6061-T6 Aluminum, 0.050 sheet		
. 1	82734-04	Cone	6061-T6 Aluminum, 3.25 Rod	10034	
. 2	82734-05	Angle	2024-T3 Aluminum, 0.050 Sheet	10051	
. 2	82717-09	Grip Tape	3M Safety-Walk	10005	
. 1	82723-01	Bracket	6061-T6 Aluminum, 4 x 1 bar	10032	
. 1	3591-4CN375	Self Locking Helicoil		8016	
. 1	AN4-4A	Bolt		10049	
. 1	AN4-5A	Bolt		↓	
. 2	AN960-416	Washer			
. 2	AN3-35A	Bolt			
. 4	AN960-10	Washer			
. 2	MS21044N3	Nut			


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS2685C	ER4043 Rod		
Final Inspection	Drawing 82717			jc.

Tag incomplete parts with Work Order # when stored between processes.

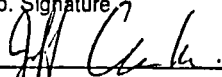
Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-16
6. Item	7. Description Long Step Ass'y	8. Part Number 82717-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks Not painted					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature 14c. Approved Organization Number	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 July 2010		14d. Name 14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					


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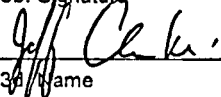
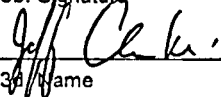
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HEU OPS

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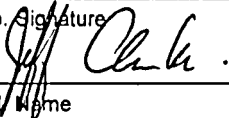
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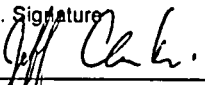
KAWAN ASKUS

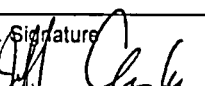
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ECU / CAP 1742

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ECC / CAP 112

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